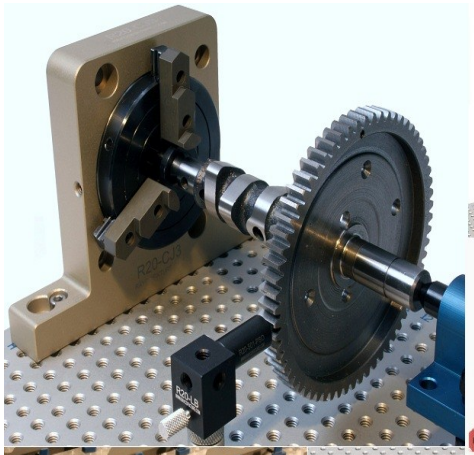
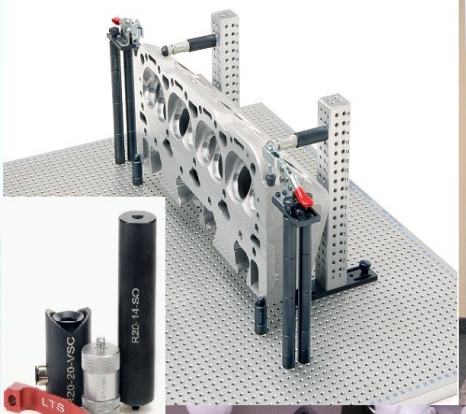
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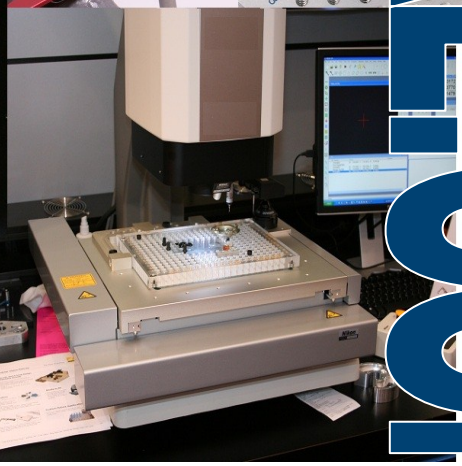
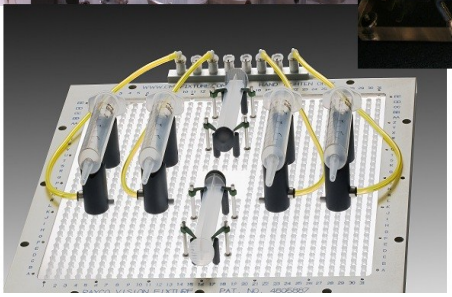


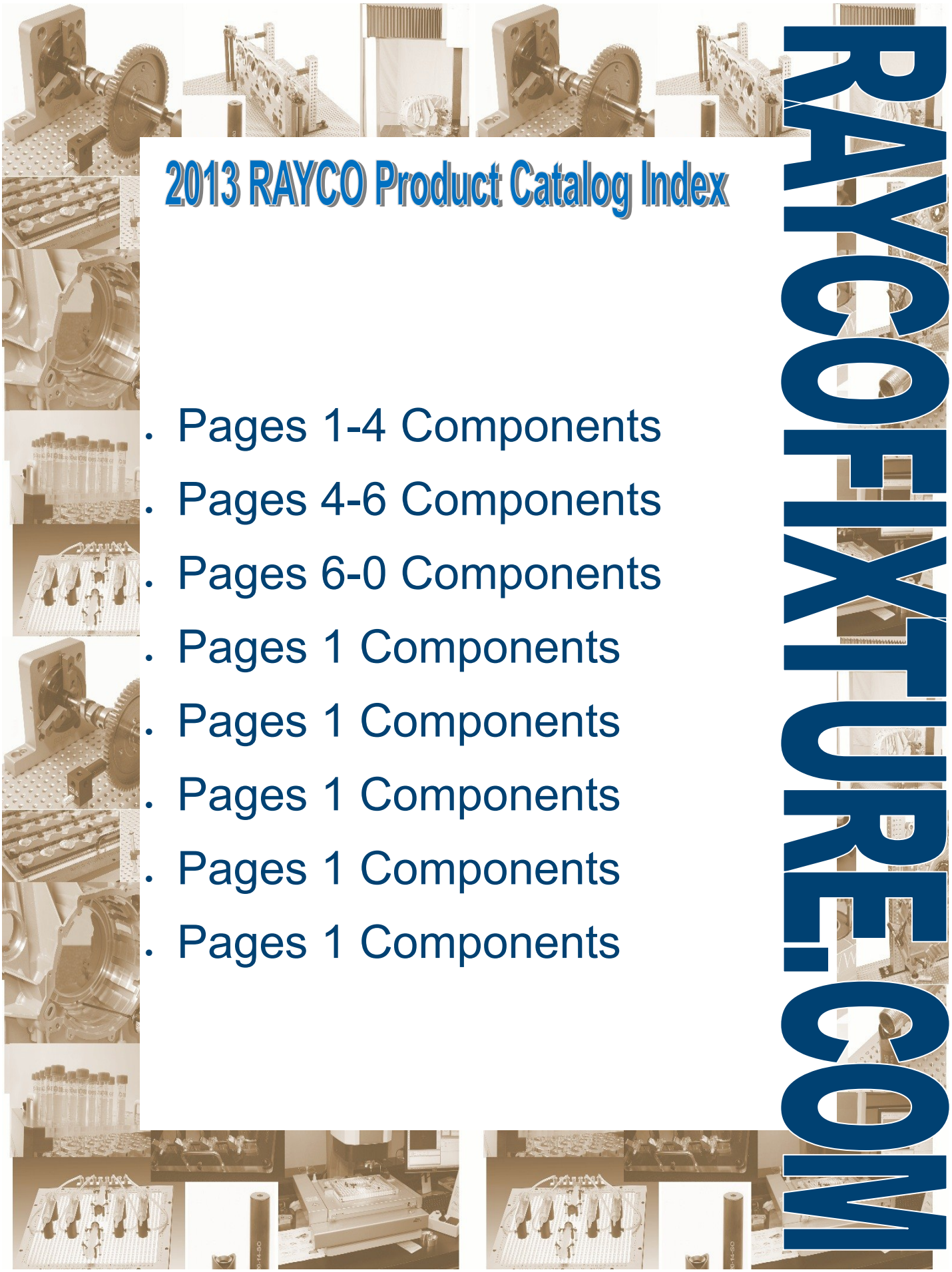








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Tension Spring			
	Rayco Part #	Description	Price
1	R20-MTS-1	Mini Tension Spring (Short Post)	$ 23.40
2	R20-MTS-150	Mini Tension Spring (Long Post)	$ 28.80
3	R20-STS-1	Small Tension Spring (Short Post)	$ 22.90
4	R20-STS-3	Small Tension Spring (Long Post)	$ 23.90
5	R20-LTS-3	Large Tension Spring (Long Post)	$ 25.90
6	R20-XLTS	X-large Tension Spring (Long Post)	$ 44.90
7	R20-XLTSP	X-large Tension Spring w/ plunger (Long Post)	$ 56.90
8	R20-WTS-125-1	Wire Tension Spring Short Post. Short Spring (Short Post)	$ 26.40
9	R20-WTS-2-2	Wire Tension Spring Long Post. Long Spring (Long Post)	$ 30.90
10	R20-MTS-1-R	Mini Tension Spring (1" Post) +Rubber Tip	$ 25.40
11	R20-MTS-150-R	Mini Tension Spring (1.5" Post) +Rubber Tip	$ 31.45
12	R20-STS-1-R	Small Tension Spring -Short Post +Rubber Tip	$ 26.90
13	R20-STS-3-R	Small Tension Spring -Long Post +Rubber Tip	$ 27.90
14	R20-LTS-3-R	Large Tension Spring +Rubber Tip	$ 25.90
15	R20-XLTS-R	X-large tension spring +Rubber Tip	$ 48.90
16	R20-WTS-125-1-R	Wire Tension Spring Short Post. Short Spring +Rubber Tip	$ 29.40
17	R20-WTS-2-2-R	Wire Tension Spring Long Post. Long Spring +Rubber Tip	$ 33.90



*= No tapped hole on top		Standoff	
	Rayco Part #	Description	Price
18	R20-2525-SO*	1/4" Dia. X 1/4" H. Standoff (No Tapped Hole)	$ 9.70
19	R20-2550-SO*	1/4" Dia. X 1/2" H. Standoff (No Tapped Hole)	$ 12.40
20	R20-251-SO*	1/4" Dia. X 1" H. Standoff (No Tapped Hole)	$ 13.40
17	R20-37525-SO*	3/8" Dia. X 1/4" H. Standoff (No Tapped Hole)	$ 11.70
18	R20-37550-SO	3/8" Dia. X 1/2" H. Standoff	$ 10.20
19	R20-37575-SO	3/8" Dia. X 3/4" H. Standoff	$ 11.70
20	R20-3751-SO	3/8" Dia. X 1" H. Standoff	$ 12.20
21	R20-5025-SO*	1/2" Dia. X 1/4" H. Standoff (No Tapped Hole)	$ 12.10
22	R20-5050-SO	1/2" Dia. X 1/2" H. Standoff	$ 10.90
23	R20-5075-SO	1/2" Dia. X 3/4" H. Standoff	$ 10.20
24	R20-501-SO	1/2" Dia. X 1" H. Standoff	$ 10.40
25	R20-502-SO	1/2" Dia. X 2" H. Standoff	$ 11.70
26	R20-503-SO	1/2" Dia. X 3" H. Standoff	$ 14.00
27	R20-504-SO	1/2" Dia. X 4" H. Standoff	$ 15.00
28	R20-505-SO	1/2" Dia. X 5" H. Standoff	$ 17.50
29	R20-506-SO	1/2" Dia. X 6" H. Standoff	$ 18.75
30	R20-7550-SO	3/4" Dia. X 1/2" H. Standoff	$ 11.20
31	R20-7575-SO	3/4" Dia. X 3/4" H. Standoff	$ 11.20
32	R20-751-SO	3/4" Dia. X 1" H. Standoff	$ 11.40
33	R20-752-SO	3/4" Dia. X 2" H. Standoff	$ 11.90
34	R20-753-SO	3/4" Dia. X 3" H. Standoff	$ 12.70
35	R20-754-SO	3/4" Dia. X 4" H. Standoff	$ 13.40
36	R20-755-SO	3/4" Dia. X 5" H. Standoff	$ 18.00
37	R20-756-SO	3/4" Dia. X 6" H. Standoff	$ 19.20
38	R20-150-SO	1" Dia. X 1/2" H. Standoff	$ 11.90
39	R20-175-SO	1" Dia. X 3/4" H. Standoff	$ 12.05
40	R20-11-SO	1" Dia. X 1" H. Standoff	$ 12.45
41	R20-12-SO	1" Dia. X 2" H. Standoff	$ 12.90
42	R20-13-SO	1" Dia. X 3" H. Standoff	$ 14.90
43	R20-14-SO	1" Dia. X 4" H. Standoff	$ 15.40
44	R20-15-SO	1" Dia. X 5" H. Standoff	$ 21.90
45	R20-16-SO	1" Dia. X 6" H. Standoff	$ 22.40





Pin Standoff

	Rayco Part #	Description	Price
50	R20-2525-PSO	1/4" Dia. X 1/4" H. X .06" Pin Standoff	$ 10.60
51	R20-2550-PSO	1/4" Dia. X 1/2" H. X .06" Pin Standoff	$ 12.70
52	R20-251-PSO	1/4" Dia. X 1" H. X .06" Pin Standoff	$ 13.20
53	R20-37525-PSO	3/8" Dia. X 1/4" H. X .06" Pin Standoff	$ 10.60
54	R20-37550-PSO	3/8" Dia. X 1/2" H. X .06" Pin Standoff	$ 12.70
55	R20-3751-PSO	3/8" Dia. X 1" H. X .06" Pin Standoff	$ 13.20
56	R20-5025-PSO	1/2" Dia. X 1/4" H. X 1/8" PinStandoff	$ 10.90
57	R20-5075-PSO	1/2" Dia. X 3/4" H. X 1/8" Pin Standoff	$ 14.90
58	R20-501-PSO	1/2" Dia. X 1" H. X 1/8" Pin Standoff	$ 15.20
59	R20-7575-PSO	3/4" Dia. X 3/4" H. X 1/8" Pin Standoff	$ 16.70
60	R20-175-PSO	1" Dia. X 3/4" H. X 1/8" Pin Standofff	$ 22.10
61	R20-11-PSO	1" Dia. X 1" H. X 1/8" Pin Standofff	$ 23.10



Rounded Pin Standoff

	Rayco Part #	Description	Price
62	R20-5075-RPSO	1/2" Dia. X 3/4" H. X 1/4" Rounded Pin Standoff	$ 35.68
63	R20-501-RPSO	1/2" Dia. X 1" X 1/4" Rounded Pin Standoff	$ 37.11



Spring - Loaded, Rounded Pin Standoff

	Rayco Part #	Description	Price
64	R20-502-SLRP	1/2" Dia. X 2" Spring Loaded Rounded Pin Standoff	$ 64.43
65	R20-752-SLRP	3/4" Dia. X 2" Spring Loaded Rounded Pin Standoff	$ 70.88



Spring - Loaded, Tapered Pin Standoff

	Rayco Part #	Description	Price
66	R20-502-SLTP	1/2" Dia. X 2" Spring Loaded Pin Standoff w/ 1/4" Pin	$ 64.43
67	R20-752-SLTP	3/4" Dia. X 2" Spring Loaded Pin Standoff w/ 3/8" Pin	$ 70.88



Spring Pusher Standoff

	Rayco Part #	Description	Price
68	R20-751-SPS	.75" Dia. X 1" H. Spring Pusher Standoff Clamp	$ 47.00



Magnet

	Rayco Part #	Description	Price
69	R20-50-M	1/2" Dia. Magnet	$ 28.40
70	R20-75-M	3/4" Dia. Magnet	$ 31.70
71	R20-1-M	1" Dia. Magnet	$ 41.20
72	R20-125-M	1 1/4" Dia. Magnet	$ 49.90



Pin Magnet

	Rayco Part #		Price
73	R20-50-PM	1/2" Dia. Pin Magnet	$ 57.20
74	R20-75-PM	3/4" Dia. Pin Magnet	$ 68.40
75	R20-1-PM	1" Dia. Pin Magnet	$ 72.70



V Magnet

	Rayco Part #	Description	Price
76	R20-50-VM	1/2" Dia. V-Magnet	$ 63.40
77	R20-75-VM	3/4" Dia. V-Magnet	$ 76.40
78	R20-1-VM	1" Dia. V-Magnet	$ 81.90
79	R20-125-VM	1 1/4" Dia. V-Magnet	$ 99.70



V Magnet with Base

	Rayco Part #	Description	Price
80	R20-50-VMB	1/2" Dia. V-Magnet on Base	$ 106.40
81	R20-75-VMB	3/4" Dia. V-Magnet on Base	$ 109.90
82	R20-1-VMB	1" Dia. V-Magnet on Base	$ 114.40
83	R20-125-VMB	1 1/4" V-Magnet on Base	$ 131.40



Pivot Joint

	Rayco Part #	Description	Price
84	R20-PJ	Pivot Joint (1/4-20 Thread)	$ 71.90



Adjustable Pivot Joint

	Rayco Part #	Description	Price
85	R20-APJ	Adjustable pivot Joint (1/4-20 Thread)	$ 72.00



Adjustable Jack Stand

	Rayco Part #	Description	Price
86	R20-50-JS	1/2" Dia. Small Jackstand	$ 40.20
87	R20-1-JS	1" Dia. Large Jackstand	$ 53.20



Tension Spring Bracket

	Rayco Part #	Description	Price
88	R20-75-TSB	3/4" Dia. Tension Spring Bracket	$ 40.59
89	R20-1-TSB	1" Dia. Tension Spring Bracket	$ 41.70
90	R20-CTB-1	Tension Spring Adjustable Clamp bracket 1/4-20	$ 98.00



Slide Base

	Rayco Part #	Description	Price
91	R20-SLD	1/4-20 Slide Base	$ 26.40
92	R20-MSLD	1/4-20 Mini Slide Base - 1" Length	$ 24.90



Cones

	Rayco Part #	Description	Price
93	R20-NC	Nylon Cone	$ 6.70
94	R20-SC	Steel Cone	$ 12.40
95	R20-AC	Aluminum Cone	$ 22.40
96	R20-SRP	Steel Resting Pin	$ 12.20



Locating Blocks

	Rayco Part #	Description	Price
97	R20-LB	locating block w/ base	$ 63.90
98	R20-LB-BASE	Locating Block Base	$ 25.90



Spring Holding Device

	Rayco Part #	Description	Price
99	R20-SHD	Spring Holding Device	$ 79.20
100	R20-PC	Pusher Clamp (3 End Devices) 1/4-20	$ 76.90
101	R20-DK-45	1/4-20 Thumb Screw	$ 4.95



90° Angle Brackets

	Rayco Part #	Description	Price
102	R20-90L2	90° Angle bracket including: 1-slot, 2-rows 1/4-20 holes	$ 37.50
103	R20-90L3	90° Angle bracket including: 3-rows 1/4-20 tapped holes	$ 37.50



Others

	Rayco Part #	Description	Price
104	R20-MCV	1/4-20 mini corner viewer	$ 47.70
105	R20-CV	1/4-20 corner viewer (large)	$ 56.20



Spring Loaded Pusher Clamp

	Rayco Part #	Description	Price
106	R20-SLPC	1/4-20 Spring loaded pusher clamp	$ 57.99



Toggle Clamp

	Rayco Part #	Description	Price
107	R20-SDC	Small DeStaCo Clamp	$ 71.90
108	R20-LDC	Large DeStaCo Clamp	$ 66.90



Standoff Adapter

	Rayco Part #	Description	Price
109	R20-6-SOA	1" Dia. X 1" Standoff Adapter w/ 6mm Threads	$ 25.00
110	R20-8-SOA	1" Dia. X 1" Standoff Adapter w/ 8mm Threads	$ 14.90
111	R20-10-SOA	1" Dia. X 1" Standoff Adapter w/ 10mm Threads	$ 25.00
112	R20-12-SOA	1" Dia. X 1" Standoff Adapter w/ 12mm Threads	$ 25.00
113	R20-516-SOA	1" Dia. X 1" Standoff Adapter w/ 5/16 Threads	$ 25.00
114	R20-38-SOA	1" Dia. X 1" Standoff Adapter w/ 3/8-16 Threads	$ 25.00



Tooling Ball

	Rayco Part #	Description	Price
115	R20-50-TB	1" Dia. X 1" Standoff w/ 1/2" Dia. Tooling Ball	$ 57.99



Adjustable Height Stand

	Rayco Part #	Description	Price
116	R20-AHS	Adjustable Height Stand	$ 48.40



Adjustable Height V-Stand

	Rayco Part #	Description	Price
117	R20-50-AHVS	1/2" Dia. Small Adjustable Height V	$ 34.90
118	R20-1-AHVS	1" Dia. Large Adjustable Height V	$ 34.90



Rotating Standoff

	Rayco Part #	Description	Price
119	R20-11-RS	1/4-20 Rotating Standoff	$ 64.00



Mini Towers

	Rayco Part #	Description	Price
120	R20-14-MT4	1" Sq. X 4" Mini Tower (1 Row, 4 Sides) w/ 1/4-20 Threaded	$ 120.40
121	R20-16-MT4	1" Sq. X 6" Mini Tower (1 Row, 4 Sides) w/ 1/4-20 ...	$ 130.40
122	R20-18-MT4	1" Sq. X 8" Mini Tower (1 Row, 4 Sides) w/ 1/4-20 ...	$ 140.40
123	R20-112-MT4	1" Sq. X 12" Mini Tower (1 Row, 4 Sides) w/ 1/4-20...	$ 167.40
124	R20-1512-MT4	1 1/2" Sq. X 12" Mini Tower (2 Rows, 4 Sides) w/ 1/4-20	$ 278.90
125	R20-1516-MT4	1 1/2" Sq. X 16" Mini Tower (2 Rows, 4 Sides) w/ 1/4-20	$ 328.90
126	R20-220-MT4	2" Sq. X 20" Mini Tower (2 Rows, 4 Sides) w/ 1/4-20...	$ 496.00
127	R20-224-MT4	2" Sq. X 24" Mini Tower (2 Rows, 4 Sides) w/ 1/4-20...	$ 510.90
128	R20-230-MT4	2" Sq. X 30" Mini Tower (2 Rows, 4 Sides) w/ 1/4-20...	$ 594.90



Adjustable T-Arm			
	Rayco Part #	Description	Price
129	R20-AA	Adjustable T-Arm	$ 61.90



Mini Vertical Plate			
	Rayco Part #	Description	Price
130	R20-32550-50-VP	3" Width X 2" Plate Height X .50" Thick .50" on Center	$ 149.00



Vertical Plate			
	Rayco Part #	Description	Price
131	R20-125-VP	12" X 5" X 1/2" Vertical Plate w/ 1/4-20 Threaded Holes	$ 431.36
132	R20-147-VP	14" X 7" X 1/2" Vertical Plate w/ 1/4-20 Threaded Holes	$ 716.18
133	R20-2010-VP	20" X 10" X 1/2" Vertical Plate w/ 1/4-20 Threaded Holes	$ 1,461.91



Adjustable Angle Plate			
	Rayco Part #	Description	Price
134	R20-AAP	1/4-20 Adjustable Angle Plate	$ 162.00



Sliding Shuttle Plate			
	Rayco Part #	Description	Price
135	R20-SHUTTLE-24	1/4-20 Shuttle Plate (Call for sizes and pricing)	Quote



3 Jaw Hand Chuck			
	Rayco Part #	Description	Price
136	R20-CJ3	1/4-20 3 Jaw chuck	$ 365.00





Centers			
	Rayco Part #	Description	Price
137	R20-25-C	1/4-20 Tapered center pins that are .25" in diameter	$ 183.00
138	R20-50-C	1/4-20 Tapered center pins that are .50" in diameter	$ 219.00
139	R20-1-C	1/4-20 Tapered center pins that are 1" in diameter	$ 267.00



Steel Vise			
	Rayco Part #	Description	Price
140	R20-MV-2125	Steel Mini Vise 2-1/8 jaw opening, 2-3/8Wx6-3/4L	$ 198.00



Mini Vise			
	Rayco Part #	Description	Price
141	R20-MV-A	Mini Vise Clamp 1 3/4" height (Cross Hair)	$ 105.00
142	R20-MV-B	Mini Vise Clamp 2" height (V-clamp)	$ 110.00
143	R20-LB-BASE	Locating Block Base	$ 25.90



Vision Accessories

Corner Viewer			
	Rayco Part #	Description	Price
144	R20-CV-612-A	6" X 12" Black Anodized CV (2" Small Brackets)	$ 309.00
145	R20-CV-612-B	6" X 12" Black Anodized CV (4" Large Brackets)	$ 319.00
146	R20-CV-1212-A	12" X 12" Black Anodized CV (2" Small Brackets)	$ 389.00
147	R20-CV-1212-B	12" X 12" Black Anodized CV (4" Large Brackets)	$ 409.00
148	R20-CV-1218-A	12" X 18" Black Anodized CV (2" Small Brackets)	$ 459.00
149	R20-CV-1218-B	12" X 18" Black Anodized CV (4" Large Brackets)	$ 469.00
150	R20-CV-1818-A	18" X 18" Black Anodized CV (2" Small Brackets)	$ 489.00
151	R20-CV-1818-B	18" X 18" Black Anodized CV (4" Large Brackets)	$ 499.00



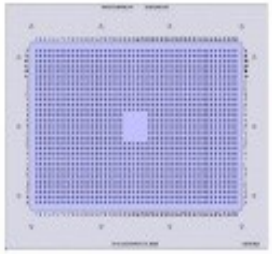


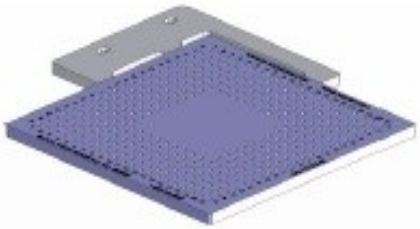
Brackets for Corner Viewer			
	Rayco Part #	Description	Price
152	R20-CV-A	2" Small Bracket (Set of 2)	$ 18.00
153	R20-CV-B	4" Large Bracket (Set of 2)	$ 23.00

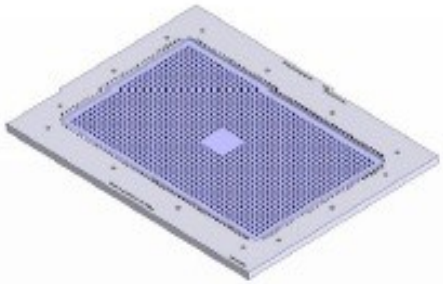
Vision Fixture Locators
RVFL (Rayco Vision Fixture Locator) or Full Fame Vision Fixtures
Options Starting at $325

Made to order item manufactured out of cast aluminum & Acylic plate.
RVFL includes magnetic locators.
Please call (800)443-8827 for pricing









Component Trays			
155	R-VCT	Vacuum Component Tray	$ 152.73
156	R20-LCT	Large Component Tray	$ 324.90



Suction Cups			
157	R20-15-SC	15mm Suction Cup	$ 62.59
158	R20-20-SC	20mm Suction Cup	$ 69.75
159	R20-25-SC	25mm Suction Cup	$ 72.69
160	R20-30-SC	30mm Suction Cup	$ 73.77
161	R20-40-SC	40mm Suction Cup	$ 75.88
162	R20-50-SC	50mm Suction Cup	$ 84.28
163	R20-5-MSC	5mm Suction Cup, 360° Rotating base, 3/4 Dia. X .75 H.	$ 63.12
164	R20-10-MSC	10mm Suction Cup, 360° Rotating base, 3/4 Dia. X .75 H.	$ 65.44





Exposed Suction Cup			
	Rayco Part #	Description	Price
165	R20-10-EXSC	10mm Exposed Suction Cup	$ 37.51
166	R20-20-EXSC	20mm Exposed Suction Cup	$ 48.05
167	R20-30-EXSC	30mm Exposed Suction Cup	$ 53.59
168	R20-50-EXSC	50mm Exposed Suction Cup	$ 68.59



Slide Suction Cup			
	Rayco Part #	Description	Price
169	R20-10-SSC	10mm Slide Suction Cup	$ 64.60
170	R20-15-SSC	15mm Slide Suction Cup	$ 67.30
171	R20-20-SSC	20mm Slide Suction Cup	$ 70.59



V Suction Cup			
	Rayco Part #	Description	Price
172	R20-10-VSC	10mm V-Suction Cup	$ 72.90
173	R20-15-VSC	15mm V-Suction Cup	$ 83.72
174	R20-20-VSC	20mm V-Suction Cup	$ 89.30
175	R20-40-VSC	40mm V-Suction Cup	$ 110.47
176	R20-5-VSC	5mm Suction Cup, V 360° Rotating base, 19mm Dia.	$ 69.50
177	R20-10-MVSC	10mm Suction Cup, V 360° Rotating base, 19mm Dia.	$ 73.90



Square V Suction Cup			
	Rayco Part #	Description	Price
178	R20-20-SVSC	20mm Square V-Suction Cup	$ 117.72
179	R20-40-SVSC	40mm Square V-Suction Cup	$ 136.40
180	R20-50-SVSC	50mm Square V-Suction Cup	$ 190.90



Vacuum Accessories			
	Rayco Part #	Description	Price
181	R20-X10L VP	X10L VACUUM PUMP, 1/8" Male quick disconnect	$ 190.72
182	R-9P-M (9 prt manifold)	9 Port Manifold, 1 Inlet	$ 160.00
183	R-13P-M (13 port manifold)	13 Port Manifold, 1 inlet	$ 207.93
184	R-12-VH	Vacuum hose, 12" Length	$ 2.00
185	R-18-VH	Vacuum hose, 18" Length	$ 3.00
186	R-24-VH	Vacuum hose, 24" Length	$ 4.00
187	R-36-VH	Vacuum hose, 36" Length	$ 6.00
188	R-60-VH	Vacuum hose, 60" Length	$ 10.00
189	R-120-VH	Vacuum hose, 120" Length	$ 20.00
190	R-PMC1002	Open coupler	$ 8.91
191	R-PMCD1002	Closed coupler	$ 12.22
192	R-PMCD2202	Straight hose barb	$ 10.00
193	R-PMC2302	Elbow hose barb	$ 7.73





Steel Vise		
Rayco Part #	Description	Price
R20-MV-2125	Steel Mini Vise 2-1/8 jaw opening, 2-3/8Wx6-3/4L	$ 168.00



Mini Vice		
Rayco Part #	Description	Price
R20-MV-A	Mini Vise Clamp 1 3/4" height (Cross Hair)	$ 105.00
R20-MV-B	Mini Vise Clamp 2" height (V-clamp)	$ 110.00
R20-LB-BASE	Locating Block Base	$ 25.90



Spring Pusher Standoff		
Rayco Part #	Description	Price
R20-751-SPS	.75" Dia. X 1" H. Spring Pusher Standoff Clamp	$ 47.00



Mini Vertical Plate		
Rayco Part #	Description	Price
R20-32550-50-VP	3" Width X 2" Plate Height X .50" Thick .50" on Center	$ 133.00



Vision Accessories

Corner Viewer		
Rayco Part #	Description	Price
R20-CV-612-A	6" X 12" Black Anodized CV (2" Small Brackets)	$ 309.00
R20-CV-612-B	6" X 12" Black Anodized CV (4" Large Brackets)	$ 319.00
R20-CV-1212-A	12" X 12" Black Anodized CV (2" Small Brackets)	$ 389.00
R20-CV-1212-B	12" X 12" Black Anodized CV (4" Large Brackets)	$ 409.00
R20-CV-1218-A	12" X 18" Black Anodized CV (2" Small Brackets)	$ 459.00
R20-CV-1218-B	12" X 18" Black Anodized CV (4" Large Brackets)	$ 469.00
R20-CV-1818-A	18" X 18" Black Anodized CV (2" Small Brackets)	$ 489.00
R20-CV-1818-B	18" X 18" Black Anodized CV (4" Large Brackets)	$ 499.00





Brackets for Corner Viewer		
Rayco Part #	Description	Price
R20-CV-A	2" Small Bracket (Set of 2)	$ 18.00
R20-CV-B	4" Large Bracket (Set of 2)	$ 23.00

RVFL (Rayco Vision Fixture Locator)Starting at $425
Custom made Clearcoat Anodize Aluminum with Magnetic Locators Call for details & pricing



RAYCO
Innovations in CMM Fixturing

Tension Spring		
Rayco Part #	Description	Price
R4-MTS-25	Mini Tension Spring 25mm Height	$ 21.40
R4-MTS-50	Mini Tension Spring 50mm Height	$ 29.80
R4-STS-25	Small Tension Spring -Short Post	$ 21.40
R4-STS-50	Small Tension Spring	$ 29.80
R4-WTS-25	Wire Tension Spring Short Post. Short Spring	$ 27.90
R4-WTS-50	Wire Tension Spring Long Post. Long Spring	$ 32.20
R4-MTS-25-R	Mini Tension Spring 25mm Height	$ 24.40
R4-MTS-50-R	Mini Tension Spring 50mm Height	$ 32.80
R4-STS-25-R	Small Tension Spring -Short Post	$ 24.40
R4-STS-50-R	Small Tension Spring	$ 33.80
R4-WTS-25-R	Wire Tension Spring Short Post. Short Spring	$ 30.12
R4-WTS-50-R	Wire Tension Spring Long Post. Long Spring	$ 34.20



Spring Holding Device		
Rayco Part #	Description	Price
R4-PC	Pusher Clamp (3 End Devices) 4mm	$ 76.90



Magnet		
Rayco Part #	Description	Price
R4-6-M	4mm Dia. Magnet	$ 27.40
R4-13-M	4mm Dia. Magnet	$ 33.40



Pin Magnet		
Rayco Part #	Description	Price
R4-6-PM	6mm Dia. Pin Magnet	$ 59.40
R4-13-PM	13mm Dia. Pin Magnet	$ 84.59



Adjustable Jack Stand		
Rayco Part #	Description	Price
R4-MJS	Mini Jackstand	$ 44.90



Slide Base		
Rayco Part #	Description	Price
R4-MSLD	M4 Mini Slide Base - 30mm Length	$ 27.90



Locating Block		
Rayco Part #	Description	Price
R4-LB	locating block w/ base	$ 63.90
R4-LB-BASE	Locating Block Base	$ 33.00



RAYCO
Innovations In CMM Fixturing

Standoff Adapter		
Rayco Part #	Description	Price
R4-14-SOA	12mm Dia. X 10mm Standoff Adapter w/ 1/4-20 Threads	$ 15.40



Cones		
Rayco Part #	Description	Price
R4-ARP	Steel Cone	$ 11.40



Suction Cup		
Rayco Part #	Description	Price
R4-5-MSC	5mm Suction Cup, 360° Rotating base, 19mm Dia. X 35	$ 63.12
R4-10-MSC	10mm Suction Cup, 360° Rotating base, 19mm Dia. X 35	$ 65.44



V Suction Cup		
Rayco Part #	Description	Price
R4-5-MVSC	5mm Suction Cup, V 360° Rotating base, 19mm Dia.X35	$ 69.50
R4-10-MVSC	10mm Suction Cup, V 360° Rotating base, 19mm Dia.X3	$ 70.90



Vacuum Accessories		
Rayco Part #	Description	Price
R20-X10L VP	X10L VACUUM PUMP, 1/8" Male quick disconnect	$ 190.72
R-9P-M (9 prt manifold)	9 Port Manifold, 1 Inlet	$ 160.00
R-13P-M (13 port manifold)	13 Port Manifold, 1 Inlet	$ 207.93
R-12-VH	Vacuum hose, 12" Length	$ 2.00
R-18-VH	Vacuum hose, 18" Length	$ 3.00
R-24-VH	Vacuum hose, 24" Length	$ 4.00
R-36-VH	Vacuum hose, 36" Length	$ 6.00
R-60-VH	Vacuum hose, 60" Length	$ 10.00
R-120-VH	Vacuum hose, 120" Length	$ 20.00
R-PMC1002	Open coupler	$ 8.91
R-PMCD1002	Closed coupler	$ 12.22
R-PMCD2202	Straight hose barb	$ 10.00
R-PMC2302	Elbow hose barb	$ 7.73



*- No tapped hole on top	Standoff	
Rayco Part #	Description	Price
R4-65-SO*	6mm Dia. X 5mm H. Standoff (No Tapped Hole)	$ 11.40
R4-610-SO	6mm Dia. X 10mm H. Standoff (No Tapped Hole)	$ 12.60
R4-620-SO*	6mm Dia. X 20mm H. Standoff (No Tapped Hole)	$ 12.70
R4-625-SO*	6mm Dia. X 25mm H. Standoff (No Tapped Hole)	$ 12.90
R4-95-SO*	9mm Dia. X 5mm H. Standoff (No Tapped Hole)	$ 11.70
R4-910-SO	9mm Dia. X 10mm H. Standoff	$ 11.90



RAYCO CMM Fixture 5520 Bridgewood, Sterling Heights, MI. 48310
www.raycofixture.com p.800.443.8827 f.586.795.3260

R4-920-SO	9mm Dia. X 20mm H. Standoff	$ 12.90
R4-925-SO	9mm Dia. X 25mm H. Standoff	$ 13.20
R4-125-SO*	12mm Dia. X 5mm H. Standoff (No Tapped Hole)	$ 12.70
R4-1210-SO	12mm Dia. X 10mm H. Standoff	$ 12.70
R4-1220-SO	12mm Dia. X 20mm H. Standoff	$ 13.40
R4-1225-SO	12mm Dia. X 25mm H. Standoff	$ 13.90



Pin Standoff		
Rayco Part #	Description	Price
R4-65-PSO	6mm Dia. X 5mm H. X 2mm Pin Standoff	$ 15.10
R4-610-PSO	6mm Dia. X 10mm H. X 2mm Pin Standoff	$ 14.20
R4-625-PSO	6mm Dia. X 25mm H. X 2mm Pin Standoff	$ 16.90
R4-95-PSO	9mm Dia. X 5mm H. X 2mm Pin Standoff	$ 15.10
R4-910-PSO	9mm Dia. X 10mm H. X 2mm Pin Standoff	$ 14.20
R4-925-PSO	9mm Dia. X 25mm H. X 2mm Pin Standoff	$ 16.90
R4-125-PSO	12mm Dia. X 5mm H. X 2mm Pin Standoff	$ 15.10
R4-1210-PSO	12mm Dia. X 10mm H. X 2mm Pin Standoff	$ 14.20
R4-1225-PSO	12mm Dia. X 25mm H. x 2mm Pin Standoff	$ 16.90



Component Trays		
Rayco Part #	Description	Price
R4-MCT	4mm Mini Component Tray	$ 129.90



Mini Corner Viewer		
Rayco Part #	Description	Price
R4-MCV	4mm mini corner viewer (R4)	$ 47.70
R4-AS	M4 adapter screw	$ 8.20



Mini Vice		
Rayco Part #	Description	Price
R4-MV-A	Mini Vise Clamp 45mm height (Cross Hair)	$ 105.00
R4-MV-B	Mini Vise Clamp 50mm height (V-clamp)	$ 110.00
R4-LB-B	Locating Block Base	$ 33.00



Spring Pusher Standoff		
Rayco Part #	Description	Price
R4-1210-SPS	12mm Dia. X 10mm H. Spring Pusher Standoff Clamp	$ 43.00



RAYCO
Innovations in CMM Fixturing

Mini Vertical Plate		
Rayco Part #	Description	Price
R4-507540-10-VP	75mm W. X 50mm Plate H. X 13mm Thick 10mm on Cer	$ 133.00



Vision Accessories

Corner Viewer		
Rayco Part #	Description	Price
R4-CV-150300-A	150mm X 300mm Black Anodized CV (Small Brackets)	$ 309.00
R4-CV-150300-B	150mm X 300mm Black Anodized CV (Large Brackets)	$ 319.00
R4-CV-300300-A	300mm X 300mm Black Anodized CV (Small Brackets)	$ 389.00
R4-CV-300300-B	300mm X 300mm Black Anodized CV (Large Brackets)	$ 409.00
R4-CV-300450-A	300mm X 450mm Black Anodized CV (Small Brackets)	$ 459.00
R4-CV-300450-B	300mm X 450mm Black Anodized CV (Large Brackets)	$ 469.00
R4-CV-450450-A	450mm X 450mm Black Anodized CV (Small Brackets)	$ 489.00
R4-CV-450450-B	450mm X 450mm Black Anodized CV (Large Brackets)	$ 499.00



Brackets for Corner Viewer		
Rayco Part #	Description	Price
R4-CV-A	50mm Small Bracket (Set of 2)	$ 18.00

Vision Fixture Locators

RVFL (Rayco Vision Fixture Locator) or Full Fame Vision Fixtures
Made to order item manufactured out of cast aluminum & Acylic plate.



RVFL includes magnetic locators and offers a removalble fixture plate.



Full Frame is a perminate mounted Vision fixture . Mounts dirrectly to vision system stage.

RAYCO CMM Fixture 5520 Bridgewood, Sterling Heights, MI. 48310
www.raycofixture.com p.800.443.8827 f.586.795.3260

